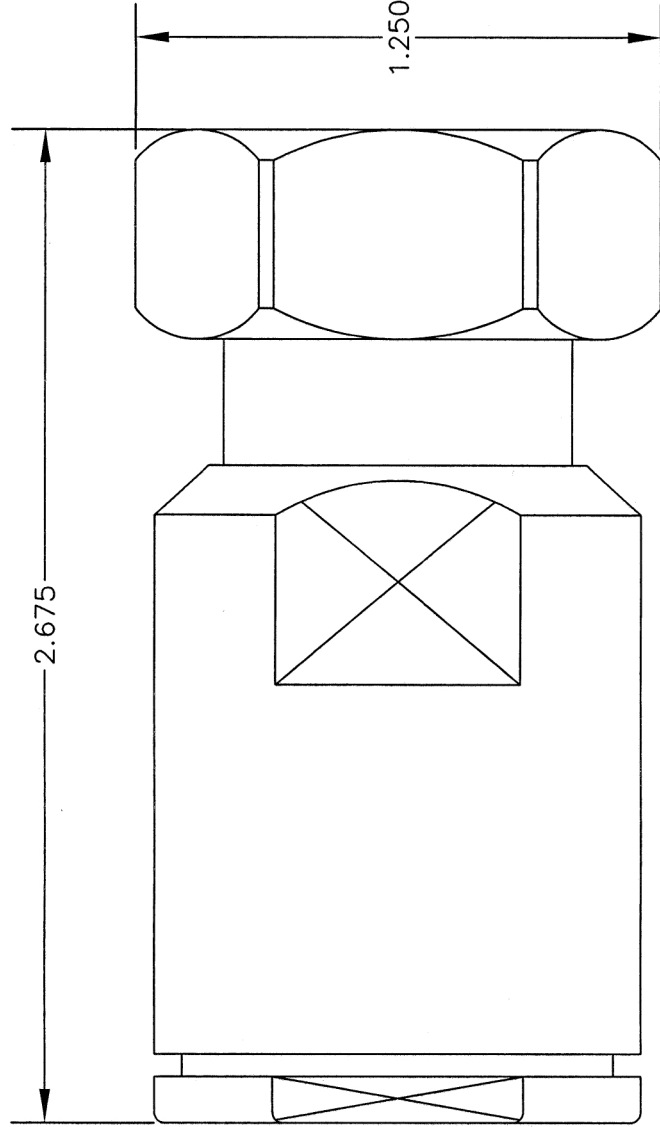
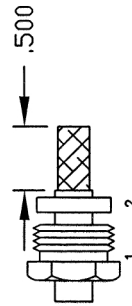


MATERIALS	
BODY	BRASS NICKEL PLATED
CONTACT	SILVER PLATED
INSULATOR	PTFE

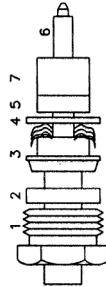
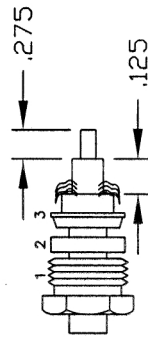


ASSEMBLY PROCEDURES

1. SLIDE CLAMP NUT (1) & GASKET (2) OVER CABLE. STRIP CABLE AS SHOWN. DO NOT NICK BRAID WHILE CUTTING JACKET. COMB OUT BRAID. TAPER END OF BRAID TO PERMIT ASSEMBLY OF THE BRAID CLAMP (3). SLIDE BRAID CLAMP (3) OVER BRAID & AGAINST CABLE.



2. FORM BRAID OVER CLAMP NUT (3). CUT DIELECTRIC & CENTER CONDUCTOR TO DIMENSION SHOWN. SLIDE WASHER (4) & REAR INSULATOR (5) OVER DIELECTRIC. SOLDER CONTACT (6) TO CENTER CONDUCTOR. SLIDE FRONT INSULATOR (7) OVER CONTACT. INSERT CABLE ASSEMBLY INTO BODY & TIGHTEN.



DWG TITLE		DES. 7/16 MALE CLAMP ATTACHMENT FOR RG218	
PE44277			
SIZE A	FSCM NO. 53919	CAD FILE	070202
		SCALE	N/A
			127

- NOTES:
1. UNLESS OTHERWISE SPECIFIED ALL DIMENSIONS ARE NOMINAL.
 2. ALL SPECIFICATIONS ARE SUBJECT TO CHANGE WITHOUT NOTICE AT ANY TIME.